onal Application No PCT/GB2004/004097

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 A61J3/10 B30B11/02 A61K9/28 B30B11/08 B65G17/32 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) A61J B30B A61K B65G Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the International search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ C. DOCUMENTS CONSIDERED TO BE RELEVANT Category ° Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. χ 26-28, EP 0 691 121 A (EISAI CO LTD ; SANKYO 30,31,33 SEISAKUSHO KK (JP)) 10 January 1996 (1996-01-10) Y 19-23. 25,29 1-15 column 2, line 50 - column 6, line 48; column 3, line 54 - column 4, line 1 16 Υ US 5 682 733 A (PERRONE ALDO) 19-23,254 November 1997 (1997-11-04) column 4, line 19 - column 12, line 36; figures 1-11 column 6, lines 10-23 column 6, lines 10-23; figure 4 A 1-13 Further documents are listed in the continuation of box C. Patent family members are listed in annex. ° Special categories of cited documents: *T* later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "O" document referring to an oral disclosure, use, exhibition or *P* document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report

Form PCT/ISA/210 (second sheet) (January 2004)

Name and mailing address of the ISA

27 January 2005

European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3018

1 0. 02. 2005

De Terlizzi, M

Authorized officer

Intermonal Application No
PCT/GB2004/004097

		1017 4020047 004037				
C.(Continua Category	Citation of decimants with indication when the state of t	Relevant to claim No. LEONARD SHAPIRO) 72-07-18) 47-52 26-39; figures 3,13f 1 (SOWDEN HARRY S ET AL) 003-04-17) - paragraph '0139!; ,21 RUDZKI HENRYK S) 3-07-02) 0 - column 5, line 20; SKF NOVA AB) (2001-10-31) 3 - column 5, line 13; LI CHI LEUNG; MARTINI ITHKLINE BEECHAM PLC (GB); 003 (2003-03-13)				
Category	Citation of document, with indication, where appropriate, of the relevant passages	Helevant to claim No.				
Y	US 3 677 673 A (LEONARD SHAPIRO) 18 July 1972 (1972-07-18) column 4, lines 47-52 column 8, lines 26-39; figures 3,13f	22,29				
X	US 2003/070903 A1 (SOWDEN HARRY S ET AL) 17 April 2003 (2003-04-17)	17,18				
A	paragraph '0134! – paragraph '0139!; figures 10-12,20,21	1-15				
Α	US 3 096 248 A (RUDZKI HENRYK S) 2 July 1963 (1963-07-02) column 3, line 70 - column 5, line 20; figures	1,2,5-12				
. A	EP 1 149 689 A (SKF NOVA AB) 31 October 2001 (2001-10-31) column 2, line 43 - column 5, line 13; figures 1-3	1-15				
A	WO 03/020246 A (LI CHI LEUNG; MARTINI LUIGI G (GB); SMITHKLINE BEECHAM PLC (GB); CLAR) 13 March 2003 (2003-03-13) page 9, line 1 - page 10, line 16; figures	1-15				

International application No. PCT/GB2004/004097

Box II Observations where certain claims were found unsearchable (Continuation of Item 2 of first sheet)						
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:						
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:						
Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:						
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).						
Box III Observations where unity of invention is lacking (Continuation of Item 3 of first sheet)						
This International Searching Authority found multiple inventions in this international application, as follows:						
see additional sheet						
1. X As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.						
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.						
3. As only some of the required additional search fees were timely pald by the applicant, this International Search Report covers only those claims for which fees were pald, specifically claims Nos.:						
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:						
Remark on Protest The additional search fees were accompanied by the applicant's protest. X No protest accompanied the payment of additional search fees.						

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-15

an apparatus for forming a compacted powder slug coated with a film comprising a piston having a front face with a concave recess and a square edge around the circumference of the front face

2. claim: 16

An apparatus for forming a compacted powder slug coated with a film comprising film preconditioner for temporarily retaining and heating the film

3. claims: 17,18

An apparatus for forming a compacted powder slug coated with a film comprising a platen with at least one aperture proximate to the pockets to allow a vaccum to be formed between the platen and the film

4. claims: 19-25

An apparatus for forming a compacted powder slug coated with a film comprising a platen with a recessed surface between a plurality of raised edge profiles each forming a circumference of a pocket

5. claims: 26-32

An apparatus for forming a compacted powder slug coated with a film comprising a turntable for holding the platen and rotatable to transfer the platen from one station to another station

6. claims: 33-35

An apparatus for forming a compacted powder slug coated with a film comprising a gasket for receiving and retaining the compacted powder slug to transport and release it to a desired location

Information on patent family members

Intermonal Application No PCT/GB2004/004097

	PC1/GB2004/00409/				
Patent document cited in search report		Publication date		Patent family member(s)	Publication date
EP 0691121	A	10-01-1996	JP JP BR DE DE EP US	3133899 B2 8019590 A 9503101 A 69515381 D1 69515381 T2 0691121 A2 5603880 A	13-02-2001 23-01-1996 23-04-1996 13-04-2000 27-07-2000 10-01-1996 18-02-1997
US 5682733		04-11-1997	NONE		
US 3677673	Α	18-07-1972	NONE		
US 2003070903	A A1	17-04-2003	N BBBBBBBBBCCCCCCCCCCEEEEEEEEEEEHNNNWWWWWWWWWWWWWWW	0206061 A 0206062 A 0206086 A 0212921 A 0212946 A 0212950 A 0212951 A 0213588 A 0213589 A 0213591 A 0213593 A 2446759 A1 2446760 A1 2447984 A1 2461656 A1 2461656 A1 2461659 A1 2461659 A1 2461682 A1 2461684 A1 2461684 A1 2461685 A1 2461684 A1 2461870 A1 2461870 A1 2461870 A1 2461870 A1 2461870 A1 2461870 A1 1429742 A2 1429737 A1 1429742 A2 1429738 A2 1429745 A2 1429746 A2 1429746 A2 1438018 A1 1429746 A2 1438018 A1 1429746 A2 1438018 A1 14329746 A2 1438018 A1	13-01-2004 13-01-2004 23-12-2003 13-10-2004 26-10-2004 26-10-2004 26-10-2004 31-08-2004 31-08-2004 31-08-2004 31-08-2003 03-04-2003 03-04-2003 03-04-2003 03-04-2003 03-04-2003 03-04-2003 03-04-2003 03-04-2003 03-04-2003 03-04-2003 03-04-2003 03-04-2003 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004 23-06-2004

Information on patent family members

Intermedial Application No PCT/GB2004/004097

-			
Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2003070903	A1	WO 03026612 A2 WO 03026613 A1 WO 03026614 A1	03-04-2003 03-04-2003 03-04-2003
US 3096248	A 02-07-1963	NONE	سا ليرودن عاملان الاستان التروان التروان
EP 1149689	A 31-10-2001	BR 0101599 A CA 2344006 A1 CN 1320520 A EP 1149689 A2 JP 2001300789 A SE 0001522 A US 2002025271 A1	04-12-2001 27-10-2001 07-11-2001 31-10-2001 30-10-2001 28-10-2001 28-02-2002
WO 03020246	A 13-03-2003	WO 03020246 A1 EP 1420765 A1 US 2004245675 A1	13-03-2003 26-05-2004 09-12-2004